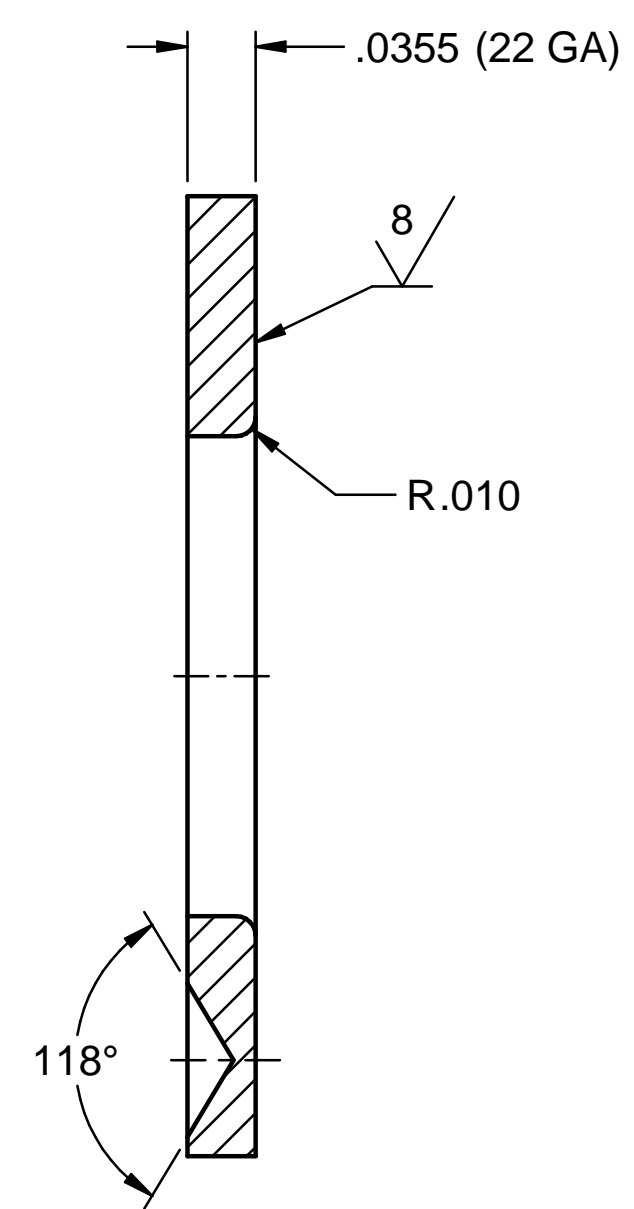
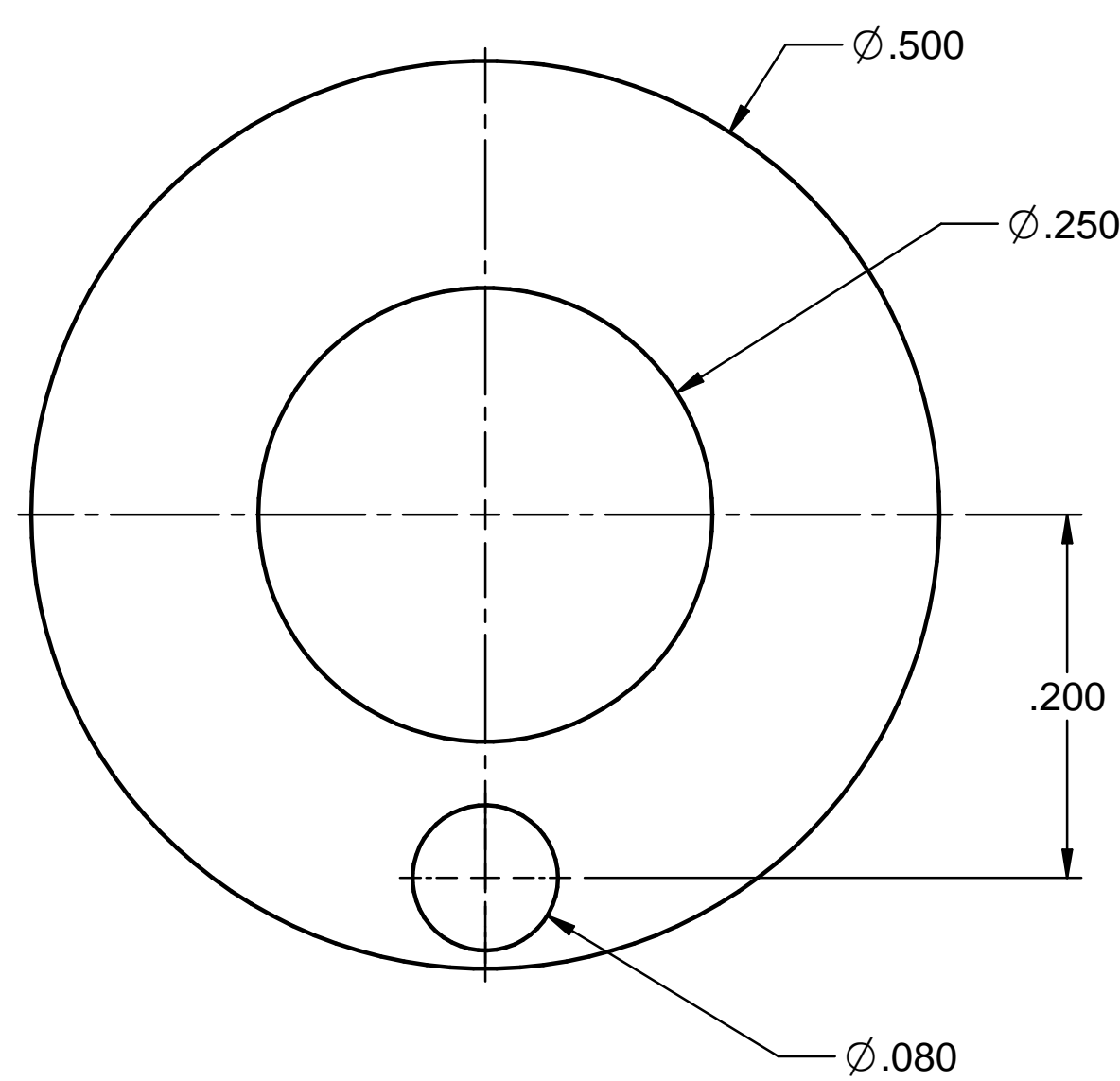


REV	DESCRIPTION	DWN	CHKR	APVD	DATE
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**ULTRA HIGH
VAC PART**
FABRICATE PER
FP-202-631-14

NOTES: UNLESS OTHERWISE SPECIFIED

- 1 MATERIAL: SST PLATE OR SHEET, IN ACCORDANCE WITH ASTM A240. MILL SOURCE CERTIFICATES REQUIRED, INCLUDING HEAT NUMBER AND CHEMICAL ANALYSIS.
- 2 UHV HANDLING: AFTER UHV CLEANING OR PLATING, HANDLE WITH CLEAN LATEX OR NITRILE GLOVES IN/ON A CLEAN ROOM/SURFACE. FOR STORAGE OR SHIPPING: PLACE IN CLEAN, SEALED, VAC GRADE PLASTIC BAGS THAT ARE BACK-FILLED WITH NITROGEN, WITH PART NUMBER AND REV VISIBLE. ALTERNATIVELY, PARTS MAY BE WRAPPED IN CLEAN LINT FREE TISSUE AND UHV FOIL, AND SEALED IN CLEAN PLASTIC BAGS WITH PART NUMBER AND REV VISIBLE.

**ESTIMATED MASS
.001 lbm**

---	DIMENSIONING AND TOLERANCING IS IAW ASME Y14.5M-1994 AND Y14.41-2003	SCALE: 10:1 DO NOT SCALE DRAWING	SST AISI TYPE 304	CAD FILE NAME: pf25740289-0.dft
---	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES: BREAK EDGES .005-.015 INTERNAL CORNERS R.015 MAX FRACTIONS ± --- DEC .XX± --- .XXX± .005 .XXXX± --- ANGLE ± .5°		STOCK NO	MATERIAL DESCRIPTION
---			FACET DIAGNOSTICS SYSTEMS OTR FOIL MOUNT ASSY FOIL MOUNT RING, .5 DIA	
---	32 ALL SURF ✓	ENGR <u>D. WALZ</u> DATE DWN <u>G. BOUCHARD</u> 11/16/2012 CHKR <u>D. WALZ</u>	APPROVALS <u>D. WALZ</u> <u>C. IVERSON</u> ---	DRAWING NUMBER PF-257-402-89
---	NEXT ASSEMBLIES:		REVISION NUMBER 0	C