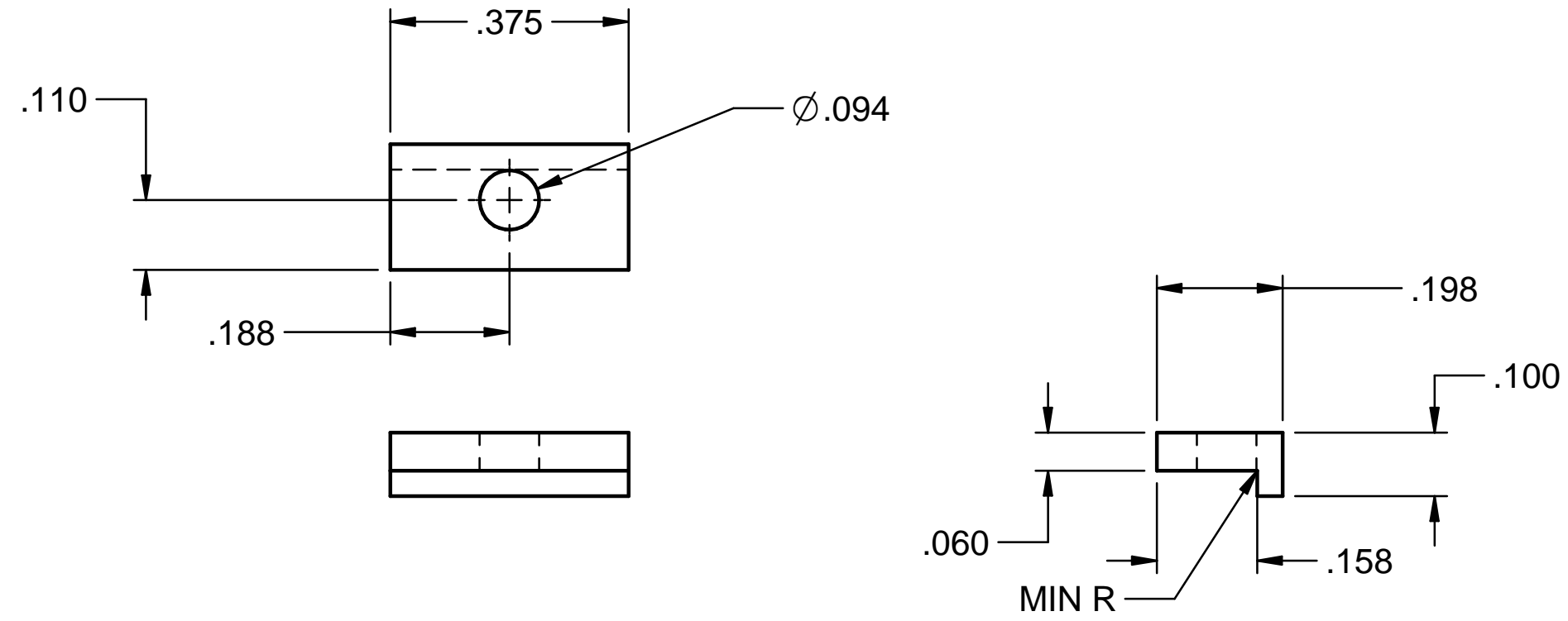


REV	DESCRIPTION	DWN	CHKR	APVD	DATE
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**ULTRA HIGH VAC PART**  
**FABRICATE PER FP-202-631-14**

NOTES: UNLESS OTHERWISE SPECIFIED

- 1 MATERIAL: SST BAR, IN ACCORDANCE WITH ASTM A276. MILL SOURCE CERTIFICATES REQUIRED, INCLUDING HEAT NUMBER AND CHEMICAL ANALYSIS.
- 2 BAG AND LABEL WITH PART NUMBER AND REVISION.

1	BAR, .125 X .50, 304 SST
STOCK NO	MATERIAL DESCRIPTION

**ESTIMATED MASS**  
**.001 lbm**

---	SCALE: 4:1 DO NOT SCALE DRAWING	CAD FILE NAME: pf25740287-0.dft
---	DIMENSIONING AND TOLERANCING IS IAW ASME Y14.5M-1994 AND Y14.41-2003	<b>FACET DIAGNOSTICS SYSTEMS</b> <b>OTR FOIL MOUNT ASSY</b> <b>FOIL CLAMP</b> ---
---	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES: BREAK EDGES .005-.015 INTERNAL CORNERS R.015 MAX	
---	FRACTIONS ± ---	
---	DEC .XX ± ---	
---	.XXX ± .005 .XXX ± --- .XXX ± ---	
SA-257-402-85	ANGLE ± ---	DRAWING NUMBER
NEXT ASSEMBLIES:	ALL SURF 32 ✓	PF-257-402-87
		REVISION NUMBER
		0
		B



ENGR D. WALZ  
 DWN G. BOUCHARD 10/29/2012  
 CHKR D. WALZ

APPROVALS  
 D. WALZ  
 C. IVERSON

FACET DIAG OTR ASSY FOIL CLAMP

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